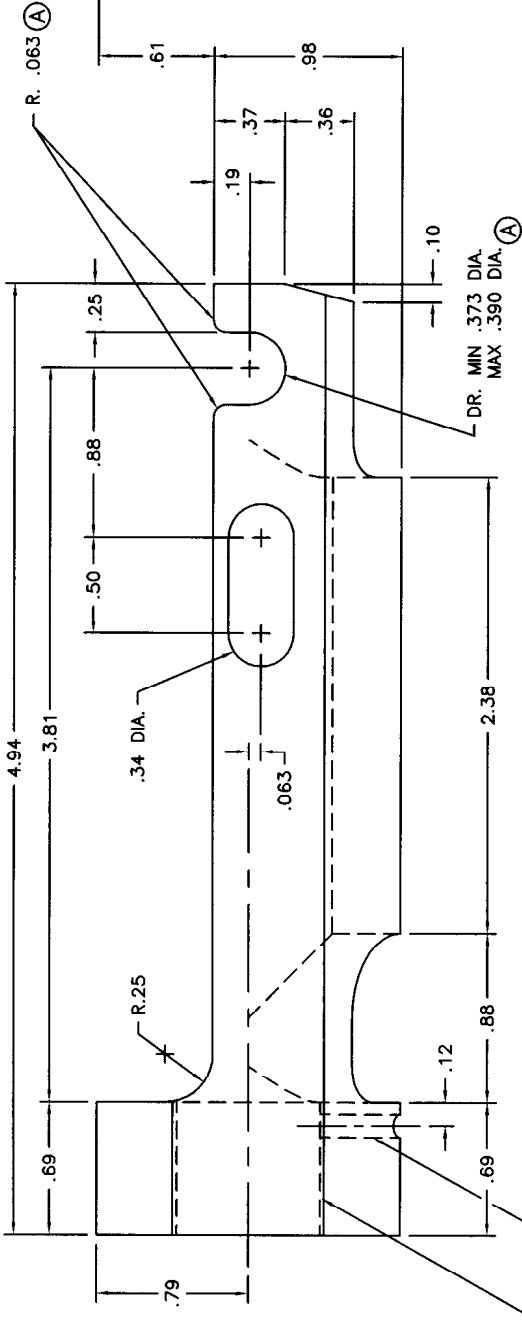
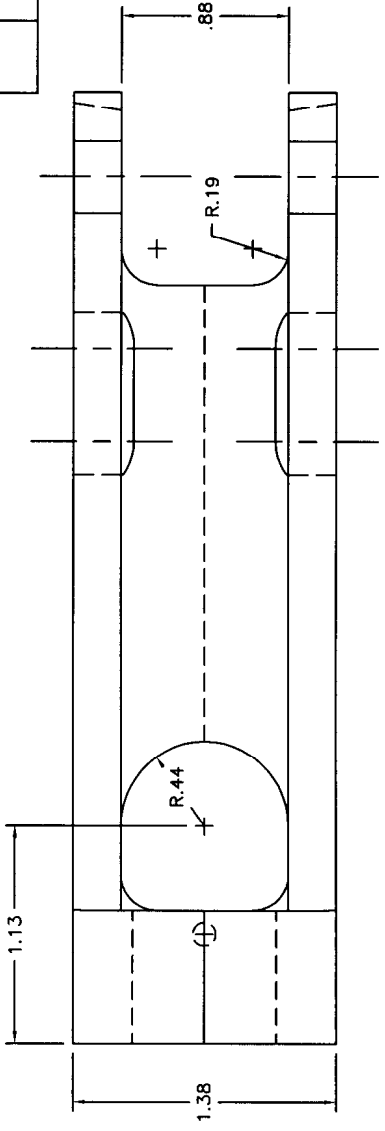


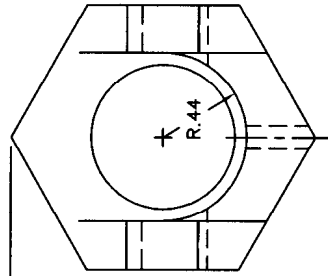
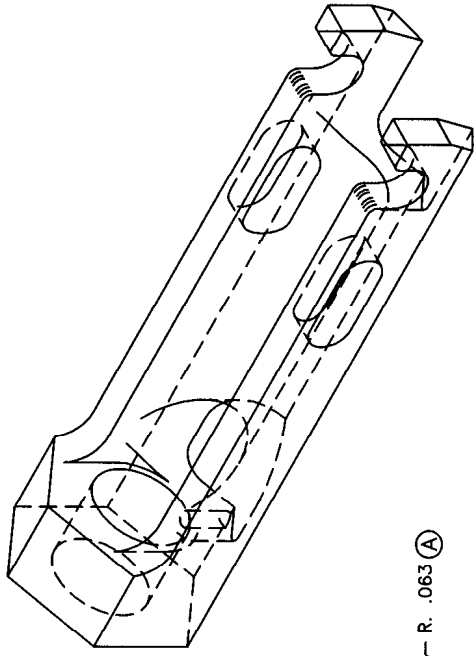
REVISION			
LETTER	DTSMAN	DATE	DESCRIPTION
A	DNN	2/17/03	ADDED SMOOTH EDGES TO -001 & -003; REDUCED LENGTH OF -003 BY .125"; ADDED DRAIN HOLE TO -001; INCREASED DIA. OF AFT SLOT ON -001.
		CHECK	D. MURPHY
		DATE	2/17/03



-001 TUBE

DR. .12 DIA. DRAIN HOLE
(NOTE: SPOTFACE IF REQ'D (A)
TO DRILL HOLE)

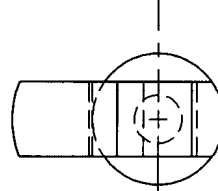
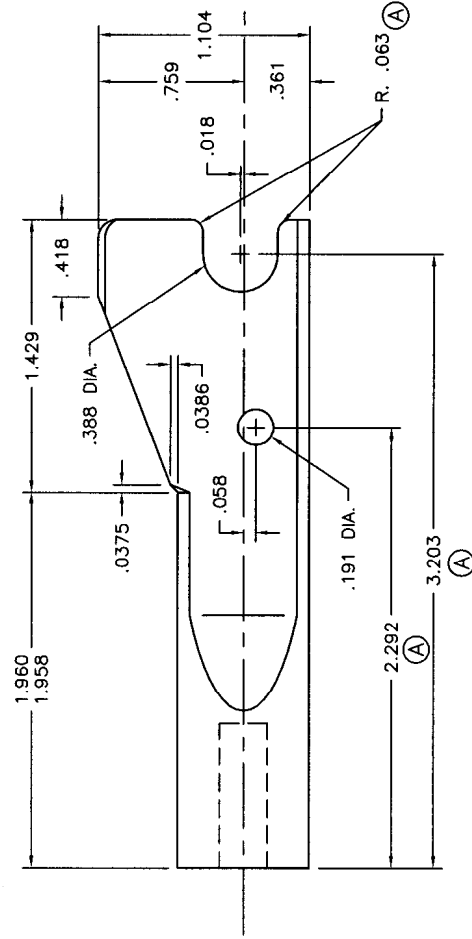
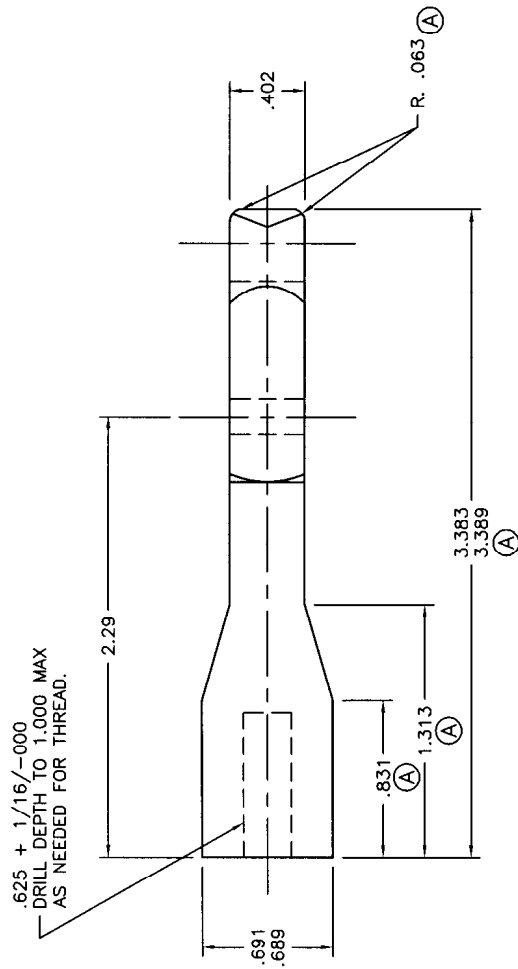
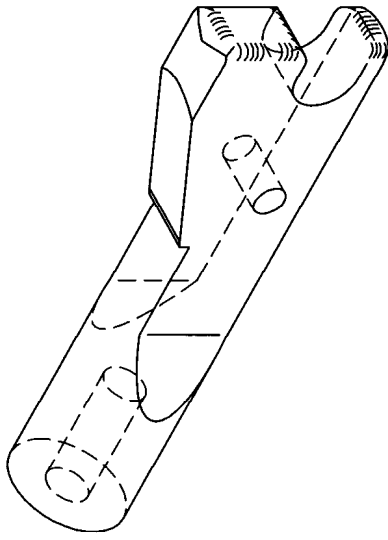
3/4"-20 THD.



LIST OF MATERIAL			
NO.	REQ'D PER ASSY	PART NO.	NAME
1		MS21209F4-15	INSERT
		-005	PIVOT ARM
		-003	LATCH
		-001	TUBE
STOCK SIZE			
MATERIAL			
MATERIAL SPEC			
ZONE			
UNLESS OTHERWISE SPECIFIED			
X ± .1			
XX ± .03			
XXX ± .010			
ANGLES			
±.1/2			
FINISH			
HEAT TREAT			
TYPICAL			
STRESS			
CHECK			
DFTSMAN			
D. NELSON			
2/18/02			
TITLE			
STEP ACTUATOR COMPONENTS			
D. MURPHY			
2/18/02			
DWG. NO.			
41232-200-002			
SHT 1 OF 3			
REV.			
A			

ANODIZE IN ACCORDANCE WITH MIL-A-8625, TYPE II, CLASS 2 DYED BLACK.

NOTE:



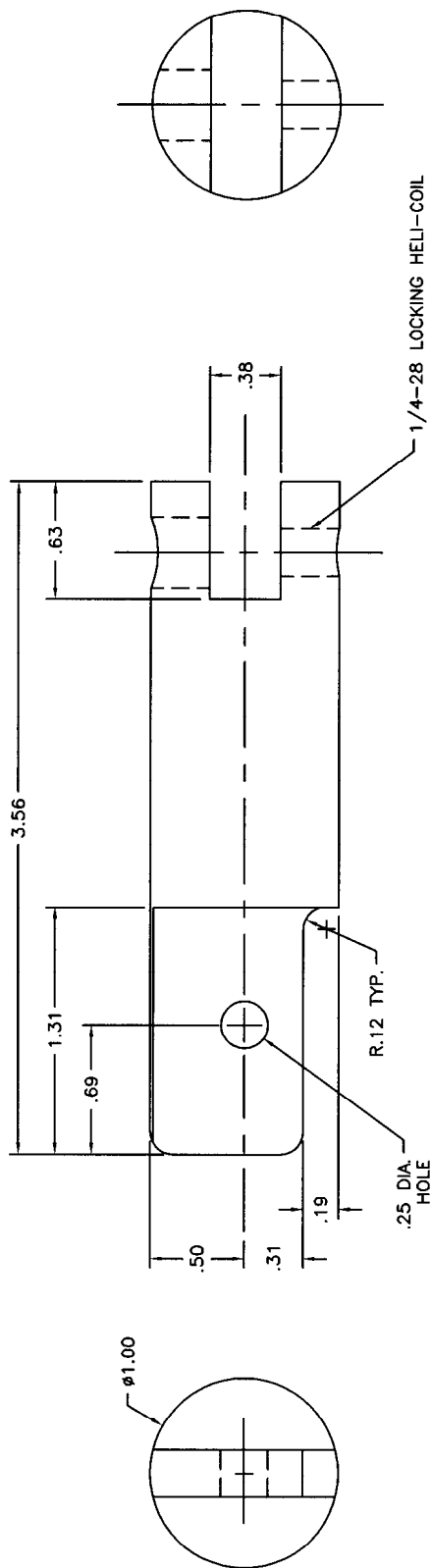
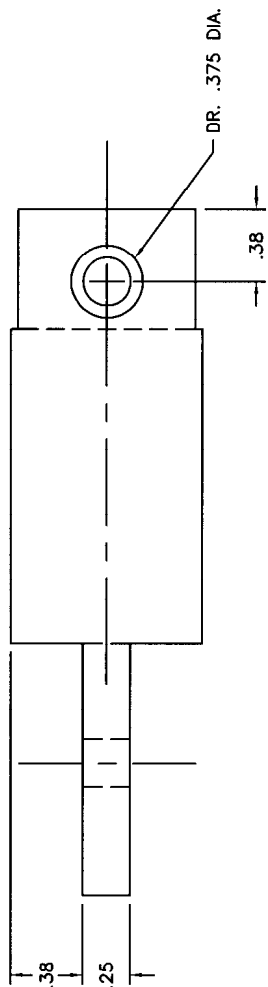
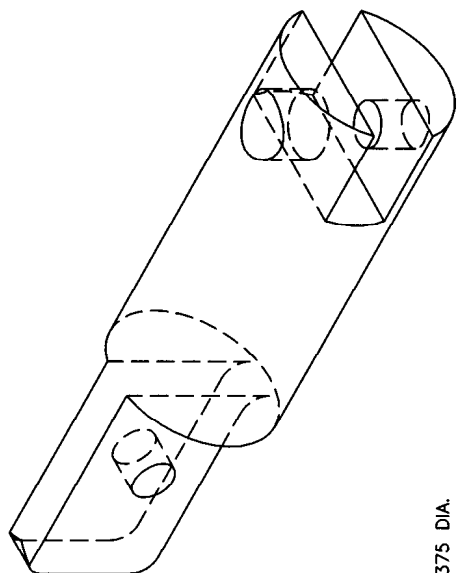
-003 LATCH

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 GOING DOES NOT APPLY TO VENDOR PARTS.

ERA Aviation, Inc.

TITLE STEP ACTUATOR COMPONENTS
 SIZE C
 DWG. NO. 41232-200-002
 SHT 2 OF 3

REV A



-005 PIVOT ARM

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Eva Aviation, Inc.

STEP ACTUATOR COMPONENTS

SIZE C

DWG. NO. 41232-200-002

SHT 3 OF 3

REV. A

DATE 2/26/04	ENGINEERING ORDER	E.O. No. B-1	SHT. 1 OF 1
BY D. NELSON		DWG. AFFECTED 41232-200-002	
APPROVED BY		SHEET AFFECTED SHT 1 & 3	
REASON FOR CHANGE: CHANGED DASH NO. OF INSERT ON L/M; CHANGED INSERT CALLOUT ON -005 PIVOT ARM.			

MINOR CHANGE - FAR 21.95

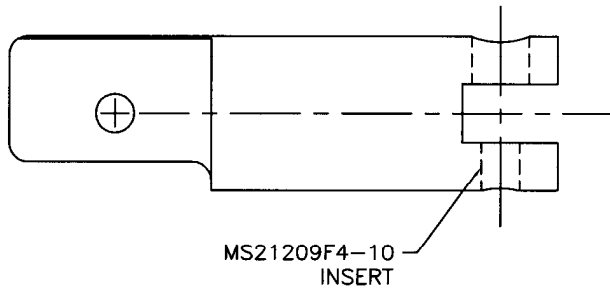
IS

1	MS21209F4- <u>10</u>	INSERT
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WAS

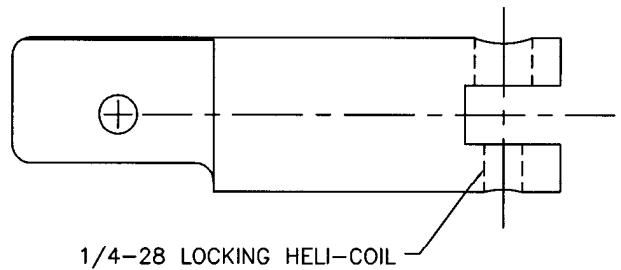
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IS



-005 PIVOT ARM

WAS



-005 PIVOT ARM

CHANGE REQUIRED:	DATE:	BY:	YES	NO
TRAVELER				
INSTALLATION INSTRUCTIONS				
MAINTENANCE INSTRUCTIONS				
ILLUSTRATED PARTS				
UNINCORPORATED DRAWING LIST				
MASTER DRAWING LIST				
COMPUTER DATA BASE				